

# Refilling with the TareWeight function

Go to 'Device Maintain' (A), select the pump unit you want to refill (B) and click the 'Refill' button (C). The Irus Mix will fetch the unit and bring it to the turntable. 1

**SANTINT Maintenance**

Unit ID	Current Amount	Set Amount
WT188	1329,32/1750	
WT6052	1351,47/1750	
WT385	1360,81/1750	
WT370	913,74/1050	
WT360	937,78/1050	
WT377	910,28/1050	
WT365	912,87/1050	
WT353	415,61/600	
WT343	390,8/600	
WT324	386,47/600	
WT337	387,54/600	
WT309	409,51/600	
WT382	395,59/600	
WT323	1310,79/1750	
WT6050	1351,47/1750	
WT385	1360,81/1750	
WT359	922,5/1050	
WT357	920,73/1050	
WT373	912,87/1050	
WT342	921,62/1050	
WT344	397,09/600	
WT376	397,09/600	
WT329	399,36/600	
WT308	406,34/600	
WT345	374,05/600	
WT393	381,2/600	
WT323	1256,73/1750	
WT6050	1351,47/1750	
WT321	839,01/1750	
WT144	920,73/1050	
WT368	913,74/1050	
WT372	912,01/1050	
WT311	937,78/1050	
WT351	416,02/600	
WT340	401,66/600	
WT378	395,22/600	
WT369	396,72/600	
WT326	401,28/600	
WT330	365,24/600	
WT361	1300,47/1750	
WT386	1321,67/1750	
WT364	913	
WT389	929,63/1050	
WT352	907,7/1050	
WT390	945,15/1050	
6054	962,17/1050	
WT350	416,44/600	
WT328	373,84/600	
WT1500	415,61/600	
WT331	383,99/600	
WT347	393,36/600	
WT349	415,2/600	
WT362	1302,93/1750	
WT387	228,82/1750	
WT333	120/1050	
WT366	913,74/1050	
WT338	935,05/1050	
WT332	919,85/1050	
WT197	415,2/600	
WT348	403,99/600	
WT381	395,97/600	
WT1500	415,61/600	
WT331	383,99/600	
WT347	393,36/600	
WT349	415,2/600	
WT400	1370,28/1750	Refill
WT387	923,1/1750	
WT356	910,28/1050	
WT354	946,08/1050	
WT355	926,05/1050	
WT339	941,46/1050	
WT322	361,46/600	
WT375	397,09/600	
WT363	414,38/600	
WT371	397,47/600	
WT303	413,56/600	
WT374	397,47/600	
WT320	397,85/600	

Maintenance Unit: ML

Refill the pump unit and place it on a scale, note down the weight of the unit. Place it back on the turntable and close the door. The Irus Mix will return it to its assigned position. 2

A prompt will appear in AutoPaint, enter the weight of the pump unit (D) and press the 'Refill' button (E). The software will deduct the weight of the pump unit automatically. 3

**Refill Toner**

Canister ID	Toner Code	Toner Name	Current Amount	Set Amount
18	WT333	GRANADAROT	137,28/1201,2	

Warning Level 205,92    Min Amount 137,28    Unit g

Refill Amount     Set Amount